7 PIECES TO WELD INTO FRAMES WITH SLOTTED MOUNT HOLES
FRAME VIEW LEFT SIDE

FRAME MAY BE BEAT DOWN HERE. HOLD FRAME BRACE TO BOTTOM OF STRAIGHT EDGE TO GET T-20 AT PROPER HEIGHT

STRAIGHT EDGE AT LEAST 7 FOOT LONG

ALIGN FRAME BRACE WITH BOTTOM OF STRAIGHT EDGE

FRAME BRACE

TUBE BRACE
Hoop brackets to tack weld.

Hold these last with top bolt installed.

Install with T-nuts installed.

Weld to frame.
TUBE BRACE
11 GAUGE OR 1/8" MATH.

USUALLY HAVE TO GRIND ENDS TO FIT IN OLDER FRAMES.

#19270 .047 THICK
THIS IS AVAILABLE FROM MAX6X6.COM

2 EACH NEEDED
ALIGN STRAIGHT EDGE HERE

\[ \begin{align*}
0.054 \text{ (5/6")} & \text{ on holes} \\
0.517 \% \text{ of hole to top edge} \\
\frac{1}{32} \% \text{ THIS DIMENSION IS CRITICAL} \\
\text{SIDE VIEW} \\
\text{MAKE FROM 11 GUAGE OR } \frac{1}{8} \text{" MATHL.} \\
\text{2 EACH NEEDED} \\
\text{ENDS BENT UP 1"}
\end{align*} \]

FRAME BRACE

TOP VIEW

LAY A STRAIGHT EDGE ON TOP LIP OF FRAME AT LEAST 2 FEET FORWARD OF TRANSMISSION MOUNT AND ALIGN TOP WITH STRAIGHT EDGE.
Front brace is needed

This ear isn't used on older frame and can be removed.

Make from 11 gauge or 3/8" mild.

I welded these in last with T-20 in place and bolts holding braces in place.

After installing, bend the diamond shifter retainers so they lay flat against transmission case. T-20 won't go into forward properly if not bent.
1 EACH LEFT 1 EACH RIGHT

CAN BE FABED FROM TWO PIECES IF NECESSARY

3/16" MATERIAL

BEND 90° UP OR DOWN FOR LEFT AND RIGHT SIDE

THESE WELD IN BY THE ADJUSTING BOITS AND MAKE THE REAL ANGLE SOLID. USUALLY HAVE TO BEND THE ANGLE AND GRIND THESE TO FIT.

TOP VIEW LEFT

TOP VIEW RIGHT